

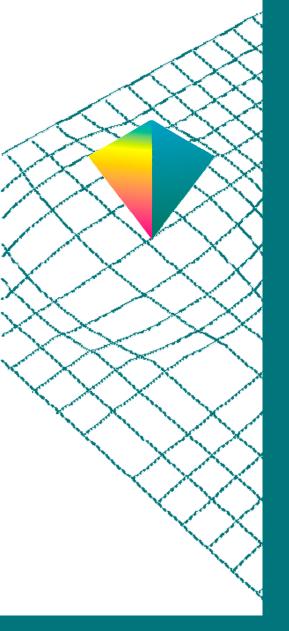


September, 19-23, 2005

Maschinenbau von Makro bis Nano / Mechanical Engineering from Macro to Nano

**Proceedings** 

Fakultät für Maschinenbau / Faculty of Mechanical Engineering



# **Impressum**

Herausgeber: Der Rektor der Technischen Universität Ilmenau

Univ.-Prof. Dr. rer. nat. habil. Peter Scharff

Redaktion: Referat Marketing und Studentische Angelegenheiten

Andrea Schneider

Fakultät für Maschinenbau

Univ.-Prof. Dr.-Ing. habil. Peter Kurtz,

Univ.-Prof. Dipl.-Ing. Dr. med. (habil.) Hartmut Witte,

Univ.-Prof. Dr.-Ing. habil. Gerhard Linß,

Dr.-Ing. Beate Schlütter, Dipl.-Biol. Danja Voges, Dipl.-Ing. Jörg Mämpel, Dipl.-Ing. Susanne Töpfer,

Dipl.-Ing. Silke Stauche

Redaktionsschluss:

31. August 2005

(CD-Rom-Ausgabe)

Technische Realisierung: Institut für Medientechnik an der TU Ilmenau

(CD-Rom-Ausgabe)

Dipl.-Ing. Christian Weigel Dipl.-Ing. Helge Drumm Dipl.-Ing. Marco Albrecht

Technische Realisierung: Universitätsbibliothek Ilmenau

(Online-Ausgabe)

ilmedia

Postfach 10 05 65 98684 Ilmenau

Verlag:

isle

Verlag ISLE, Betriebsstätte des ISLE e.V.

Werner-von-Siemens-Str. 16

98693 Ilmenau

© Technische Universität Ilmenau (Thür.) 2005

Diese Publikationen und alle in ihr enthaltenen Beiträge und Abbildungen sind urheberrechtlich geschützt.

ISBN (Druckausgabe): 3-932633-98-9 (978-3-932633-98-0) ISBN (CD-Rom-Ausgabe): 3-932633-99-7 (978-3-932633-99-7)

Startseite / Index:

http://www.db-thueringen.de/servlets/DocumentServlet?id=15745

I. Hotovy / J. Huran / L. Spiess / M. Gubisch / H. Romanus / J. Schawohl

# Hydrogen microsensors based on NiO modified thin films

#### ABSTRACT

In this work, the surface modification of NiO thin films using Pt will be presented. The surface modified NiO thin films have been investigated with respect to structural, surface morphological and gas sensitive properties. The Pt very thin overlayers with a thickness of about 3 and 5 nm were formed on top of NiO surface by sputtering. Then the modified NiO films have been analysed by TEM, AES and AFM. The electrical responses of the NiO-based sensors towards H<sub>2</sub> concentration (500-5000 ppm) have been considered.

### INTRODUCTION

Nickel oxide, which belongs to metal oxides, is usually taken as a model for *p*-type materials and is an attractive material well known for its chemical stability as well as for its excellent optical and electrical properties. In particular, the field of gas-sensing has benefited from the production of prospective materials characterized by a high surface-to-volume ratio [1]. Nanostructured materials exhibit more attractive properties compared with conventional materials, such as very small particle size, large exposed surface areas and high surface energy. The gas-sensing properties of metal oxides are more or less related to the material surface, its high porosity and a nanostructure with small particles. Also, these properties can be essentially improved by doping of their surfaces by catalytic metals. These efforts have been made to investigate the prospective thin film materials based on metal oxide, but there is no available information about nanostructured films with surface modification for gas detection.

#### **EXPERIMENTAL**

The NiO films were deposited by dc reactive magnetron sputtering from a Ni target in a mixture of oxygen and argon. A sputtering power of 600 W was used. Both the inert argon flow and reactive oxygen flow were controlled by mass flow controllers. The relative partial pressure of oxygen in the reactive mixture O<sub>2</sub>-Ar was 20%. The total gas pressure was kept at 0.5 Pa. Details of these sputtering deposition conditions have been described elsewhere [2]. The NiO films were prepared onto unheated silicon and KCl for physical characterization. On top of these base films, thin Pt overlayers (3 and 5 nm thick) were deposited through a suitable photolithographic mask by magnetron sputtering. In order to stabilize the properties, all films have been annealed in a furnace at 600°C in dry air for 2 hours. The structural features of the films were investigated by means of TEM. Tecnai 20 S-TWIN transmission electron microscope has been operated at 200 kV. It is equipped with electron energy loss spectroscopy (EELS) and energy dispersive X-ray (EDX) facilities for high resolution chemical analysis. Auger electron spectroscopy (AES) measurements were carried out by the spectrometer ASC 2000 (Riber). The electron gun was operated at 3 kV, the electron beam had a spot diameter approximately 10 µm and the current was 1 µA. The surface morphology was observed by atomic force microscopy (AFM) using a Topometrix Discover TMX 2000 under normal air conditions. In our case a 70 µm x,y,z linear scanner with a minimal zresolution of 0.2 nm was used. The NiO-based sensor devices prepared over alumina substrates

# **RESULTS**

Identification of the deposited films was based on the observed electron diffraction patterns. The diffraction pattern is of a continuous ring type indicating a polycrystalline film. The grains are not oriented homogeneously, but into certain prominent directions. We found the reflections from the same oriented grains in the diffraction patterns. TEM observations (Fig. 1) both of unmodified and Pt-modified NiO films confirmed that the films were formed by nanocrystals and an amorphous phase and showed a fine-grained structure. The size of the nanocrystals ranges from a few nanometres to 10 nanometres depending on the position in the film. We revealed that the samples contain small grains that are partially bonded into clusters. According to AES measurements the presence of the Ni in the spectra recorded from Pt pad indicated that the Pt layer is either not completely closed or not homogenous in its thickness. The H<sub>2</sub> gas-sensing properties were considerably improved by the catalytic activity of the thin Pt overlayers.

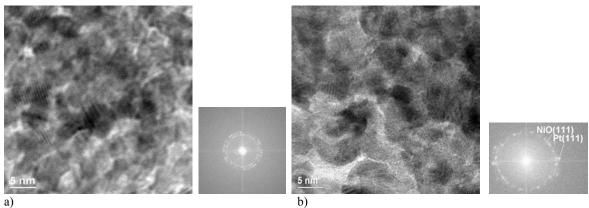


Fig. 1: TEM images of NiO film achieved after deposition (a), of Pt-3 nm formed on NiO film (b) with the related electron diffraction patterns.

#### **References:**

[1] M. Matsumiya, W. Shin, N. Izu, N. Murayama, Sensors and Actuators B 93 (2003) 309-315. [2] I. Hotovy, J. Huran, P. Siciliano, S. Capone, L. Spiess, V. Rehacek, Sensors and Actuators B 103 (2004) 300-311.

## **Authors:**

Doz. Dr.-Ing. Ivan Hotovy Dr.-Ing. Jozef Huran Slovak University of Technology Bratislava, Ilkovicova 3 812 19 Bratislava, Slovakia

Phone: +421-2-60291594 Fax: +421-2-65423480 E-mail: ivan.hotovy@stuba.sk

Privatdozent Dr. Ing. habil. Lothar Spiess Dipl.-Ing. Maik Gubisch Dr.-Ing. Henry Romanus Dipl.-Ing. Jens Schawohl Technical University Ilmenau, PF 100565 D-98684 Ilmenau, Germany

Phone: +49 3677 69 3403 Fax: +49 3677 69 3353

E-mail: lothar.spiess@tu-ilmenau.de