

52. IWK

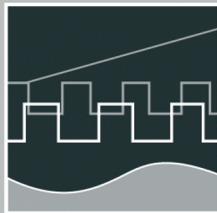
Internationales Wissenschaftliches Kolloquium
International Scientific Colloquium



PROCEEDINGS

10 - 13 September 2007

FACULTY OF COMPUTER SCIENCE AND AUTOMATION



COMPUTER SCIENCE MEETS AUTOMATION

VOLUME I

Session 1 - Systems Engineering and Intelligent Systems

Session 2 - Advances in Control Theory and Control Engineering

**Session 3 - Optimisation and Management of Complex
Systems and Networked Systems**

Session 4 - Intelligent Vehicles and Mobile Systems


Session 5 - Robotics and Motion Systems



Bibliografische Information der Deutschen Bibliothek
Die Deutsche Bibliothek verzeichnet diese Publikation in der deutschen Nationalbibliografie; detaillierte bibliografische Daten sind im Internet über <http://dnb.ddb.de> abrufbar.

ISBN 978-3-939473-17-6

Impressum

- Herausgeber: Der Rektor der Technischen Universität Ilmenau
Univ.-Prof. Dr. rer. nat. habil. Peter Scharff
- Redaktion: Referat Marketing und Studentische Angelegenheiten
Kongressorganisation
Andrea Schneider
Tel.: +49 3677 69-2520
Fax: +49 3677 69-1743
e-mail: kongressorganisation@tu-ilmenau.de
- Redaktionsschluss: Juli 2007
- Verlag: 
Technische Universität Ilmenau/Universitätsbibliothek
Universitätsverlag Ilmenau
Postfach 10 05 65
98684 Ilmenau
www.tu-ilmenau.de/universitaetsverlag
- Herstellung und Auslieferung: Verlagshaus Monsenstein und Vannerdat OHG
Am Hawerkamp 31
48155 Münster
www.mv-verlag.de
- Layout Cover: www.cey-x.de
- Bezugsmöglichkeiten: Universitätsbibliothek der TU Ilmenau
Tel.: +49 3677 69-4615
Fax: +49 3677 69-4602

© Technische Universität Ilmenau (Thür.) 2007

Diese Publikationen und alle in ihr enthaltenen Beiträge und Abbildungen sind urheberrechtlich geschützt. Mit Ausnahme der gesetzlich zugelassenen Fälle ist eine Verwertung ohne Einwilligung der Redaktion strafbar.

Preface

Dear Participants,

Confronted with the ever-increasing complexity of technical processes and the growing demands on their efficiency, security and flexibility, the scientific world needs to establish new methods of engineering design and new methods of systems operation. The factors likely to affect the design of the smart systems of the future will doubtless include the following:

- As computational costs decrease, it will be possible to apply more complex algorithms, even in real time. These algorithms will take into account system nonlinearities or provide online optimisation of the system's performance.
- New fields of application will be addressed. Interest is now being expressed, beyond that in "classical" technical systems and processes, in environmental systems or medical and bioengineering applications.
- The boundaries between software and hardware design are being eroded. New design methods will include co-design of software and hardware and even of sensor and actuator components.
- Automation will not only replace human operators but will assist, support and supervise humans so that their work is safe and even more effective.
- Networked systems or swarms will be crucial, requiring improvement of the communication within them and study of how their behaviour can be made globally consistent.
- The issues of security and safety, not only during the operation of systems but also in the course of their design, will continue to increase in importance.

The title "Computer Science meets Automation", borne by the 52nd International Scientific Colloquium (IWK) at the Technische Universität Ilmenau, Germany, expresses the desire of scientists and engineers to rise to these challenges, cooperating closely on innovative methods in the two disciplines of computer science and automation.

The IWK has a long tradition going back as far as 1953. In the years before 1989, a major function of the colloquium was to bring together scientists from both sides of the Iron Curtain. Naturally, bonds were also deepened between the countries from the East. Today, the objective of the colloquium is still to bring researchers together. They come from the eastern and western member states of the European Union, and, indeed, from all over the world. All who wish to share their ideas on the points where "Computer Science meets Automation" are addressed by this colloquium at the Technische Universität Ilmenau.

All the University's Faculties have joined forces to ensure that nothing is left out. Control engineering, information science, cybernetics, communication technology and systems engineering – for all of these and their applications (ranging from biological systems to heavy engineering), the issues are being covered.

Together with all the organizers I should like to thank you for your contributions to the conference, ensuring, as they do, a most interesting colloquium programme of an interdisciplinary nature.

I am looking forward to an inspiring colloquium. It promises to be a fine platform for you to present your research, to address new concepts and to meet colleagues in Ilmenau.



Professor Peter Scharff
Rector, TU Ilmenau



Professor Christoph Ament
Head of Organisation

Table of Contents

CONTENTS

	Page
1 Systems Engineering and Intelligent Systems	
A. Yu. Nedelina, W. Fengler DIPLAN: Distributed Planner for Decision Support Systems	3
O. Sokolov, M. Wagenknecht, U. Gocht Multiagent Intelligent Diagnostics of Arising Faults	9
V. Nissen Management Applications of Fuzzy Control	15
O. G. Rudenko, A. A. Bessonov, P. Otto A Method for Information Coding in CMAC Networks	21
Ye. Bodyanskiy, P. Otto, I. Pliss, N. Teslenko Nonlinear process identification and modeling using general regression neuro-fuzzy network	27
Ye. Bodyanskiy, Ye. Gorshkov, V. Kolodyazhniy, P. Otto Evolving Network Based on Double Neo-Fuzzy Neurons	35
Ch. Wachten, Ch. Ament, C. Müller, H. Reinecke Modeling of a Laser Tracker System with Galvanometer Scanner	41
K. Lüttkopf, M. Abel, B. Eylert Statistics of the truck activity on German Motorways	47
K. Meissner, H. Hensel A 3D process information display to visualize complex process conditions in the process industry	53
F.-F. Steege, C. Martin, H.-M. Groß Recent Advances in the Estimation of Pointing Poses on Monocular Images for Human-Robot Interaction	59
A. González, H. Fernlund, J. Ekblad After Action Review by Comparison – an Approach to Automatically Evaluating Trainee Performance in Training Exercise	65
R. Suzuki, N. Fujiki, Y. Taru, N. Kobayashi, E. P. Hofer Internal Model Control for Assistive Devices in Rehabilitation Technology	71
D. Sommer, M. Golz Feature Reduction for Microsleep Detection	77

F. Müller, A. Wenzel, J. Wernstedt A new strategy for on-line Monitoring and Competence Assignment to Driver and Vehicle	83
V. Borikov Linear Parameter-Oriented Model of Microplasma Process in Electrolyte Solutions	89
A. Avshalumov, G. Filaretov Detection and Analysis of Impulse Point Sequences on Correlated Disturbance Phone	95
H. Salzwedel Complex Systems Design Automation in the Presence of Bounded and Statistical Uncertainties	101
G. J. Nalepa, I. Wojnicki Filling the Semantic Gaps in Systems Engineering	107
R. Knauf Compiling Experience into Knowledge	113
R. Knauf, S. Tsuruta, Y. Sakurai Toward Knowledge Engineering with Didactic Knowledge	119
2 Advances in Control Theory and Control Engineering	
U. Konigorski, A. López Output Coupling by Dynamic Output Feedback	129
H. Toossian Shandiz, A. Hajipoor Chaos in the Fractional Order Chua System and its Control	135
O. Katernoga, V. Popov, A. Potapovich, G. Davydau Methods for Stability Analysis of Nonlinear Control Systems with Time Delay for Application in Automatic Devices	141
J. Zimmermann, O. Sawodny Modelling and Control of a X-Y-Fine-Positioning Table	145
A. Winkler, J. Suchý Position Based Force Control of an Industrial Manipulator	151
E. Arnold, J. Neupert, O. Sawodny, K. Schneider Trajectory Tracking for Boom Cranes Based on Nonlinear Control and Optimal Trajectory Generation	157

K. Shaposhnikov, V. Astakhov The method of ortogonal projections in problems of the stationary magnetic field computation	165
J. Naumenko The computing of sinusoidal magnetic fields in presence of the surface with bounded conductivity	167
K. Bayramkulov, V. Astakhov The method of the boundary equations in problems of computing static and stationary fields on the topological graph	169
T. Kochubey, V. Astakhov The computation of magnetic field in the presence of ideal conductors using the Integral-differential equation of the first kind	171
M. Schneider, U. Lehmann, J. Krone, P. Langbein, Ch. Ament, P. Otto, U. Stark, J. Schrickel Artificial neural network for product-accompanied analysis and control	173
I. Jawish The Improvement of Traveling Responses of a Subway Train using Fuzzy Logic Techniques	179
Y. Gu, H. Su, J. Chu An Approach for Transforming Nonlinear System Modeled by the Feedforward Neural Networks to Discrete Uncertain Linear System	185
 3 Optimisation and Management of Complex Systems and Networked Systems	
R. Franke, J. Doppelhammer Advanced model based control in the Industrial IT System 800xA	193
H. Gerbracht, P. Li, W. Hong An efficient optimization approach to optimal control of large-scale processes	199
T. N. Pham, B. Wutke Modifying the Bellman's dynamic programming to the solution of the discrete multi-criteria optimization problem under fuzziness in long-term planning	205
S. Ritter, P. Bretschneider Optimale Planung und Betriebsführung der Energieversorgung im liberalisierten Energiemarkt	211
P. Bretschneider, D. Westermann Intelligente Energiesysteme: Chancen und Potentiale von IuK-Technologien	217

Z. Lu, Y. Zhong, Yu. Wu, J. Wu WSReMS: A Novel WSDM-based System Resource Management Scheme	223
M. Heit, E. Jennenchen, V. Kruglyak, D. Westermann Simulation des Strommarktes unter Verwendung von Petrinetzen	229
O. Sauer, M. Ebel Engineering of production monitoring & control systems	237
C. Behn, K. Zimmermann Biologically inspired Locomotion Systems and Adaptive Control	245
J. W. Vervoorst, T. Kopfstedt Mission Planning for UAV Swarms	251
M. Kaufmann, G. Bretthauer Development and composition of control logic networks for distributed mechatronic systems in a heterogeneous architecture	257
T. Kopfstedt, J. W. Vervoorst Formation Control for Groups of Mobile Robots Using a Hierarchical Controller Structure	263
M. Abel, Th. Lohfelder Simulation of the Communication Behaviour of the German Toll System	269
P. Hilgers, Ch. Ament Control in Digital Sensor-Actuator-Networks	275
C. Saul, A. Mitschele-Thiel, A. Diab, M. Abd rabou Kalil A Survey of MAC Protocols in Wireless Sensor Networks	281
T. Rossbach, M. Götze, A. Schreiber, M. Eifart, W. Kattanek Wireless Sensor Networks at their Limits – Design Considerations and Prototype Experiments	287
Y. Zhong, J. Ma Ring Domain-Based Key Management in Wireless Sensor Network	293
V. Nissen Automatic Forecast Model Selection in SAP Business Information Warehouse under Noise Conditions	299
M. Kühn, F. Richter, H. Salzwedel Process simulation for significant efficiency gains in clinical departments – practical example of a cancer clinic	305

D. Westermann, M. Kratz, St. Kümmerling, P. Meyer Architektur eines Simulators für Energie-, Informations- und Kommunikationstechnologien	311
P. Moreno, D. Westermann, P. Müller, F. Büchner Einsatzoptimierung von dezentralen netzgekoppelten Stromerzeugungsanlagen (DEA) in Verteilnetzen durch Erhöhung des Automatisierungsgrades	317
M. Heit, S. Rozhenko, M. Kryvenka, D. Westermann Mathematische Bewertung von Engpass-Situationen in Transportnetzen elektrischer Energie mittels lastflussbasierter Auktion	331
M. Lemmel, M. Schnatmeyer RFID-Technology in Warehouse Logistics	339
V. Krugljak, M. Heit, D. Westermann Approaches for modelling power market: A Comparison.	345
St. Kümmerling, N. Döring, A. Friedemann, M. Kratz, D. Westermann Demand-Side-Management in Privathaushalten – Der eBox-Ansatz	351
4 Intelligent Vehicles and Mobile Systems	
A. P. Aguiar, R. Ghabchelloo, A. Pascoal, C. Silvestre , F. Vanni Coordinated Path following of Multiple Marine Vehicles: Theoretical Issues and Practical Constraints	359
R. Engel, J. Kalwa Robust Relative Positioning of Multiple Underwater Vehicles	365
M. Jacobi, T. Pfützenreuter, T. Glotzbach, M. Schneider A 3D Simulation and Visualisation Environment for Unmanned Vehicles in Underwater Scenarios	371
M. Schneider, M. Eichhorn, T. Glotzbach, P. Otto A High-Level Simulator for heterogeneous marine vehicle teams under real constraints	377
A. Zangrilli, A. Picini Unmanned Marine Vehicles working in cooperation: market trends and technological requirements	383
T. Glotzbach, P. Otto, M. Schneider, M. Marinov A Concept for Team-Orientated Mission Planning and Formal Language Verification for Heterogeneous Unmanned Vehicles	389

M. A. Arredondo, A. Cormack SeeTrack: Situation Awareness Tool for Heterogeneous Vehicles	395
J. C. Ferreira, P. B. Maia, A. Lucia, A. I. Zapaniotis Virtual Prototyping of an Innovative Urban Vehicle	401
A. Wenzel, A. Gehr, T. Glotzbach, F. Müller Superfour-in: An all-terrain wheelchair with monitoring possibilities to enhance the life quality of people with walking disability	407
Th. Krause, P. Protzel Verteiltes, dynamisches Antriebssystem zur Steuerung eines Luftschiffes	413
T. Behrmann, M. Lemmel Vehicle with pure electric hybrid energy storage system	419
Ch. Schröter, M. Höchemer, H.-M. Groß A Particle Filter for the Dynamic Window Approach to Mobile Robot Control	425
M. Schenderlein, K. Debes, A. Koenig, H.-M. Groß Appearance-based Visual Localisation in Outdoor Environments with an Omnidirectional Camera	431
G. Al Zeer, A. Nabout, B. Tibken Hindernsvermeidung für Mobile Roboter mittels Ausweichecken	437
 5 Robotics and Motion Systems	
Ch. Schröter, H.-M. Groß Efficient Gridmaps for SLAM with Rao-Blackwellized Particle Filters	445
St. Müller, A. Scheidig, A. Ober, H.-M. Groß Making Mobile Robots Smarter by Probabilistic User Modeling and Tracking	451
A. Swerdlow, T. Machmer, K. Kroschel, A. Laubenheimer, S. Richter Opto-acoustical Scene Analysis for a Humanoid Robot	457
A. Ahranovich, S. Karpovich, K. Zimmermann Multicoordinate Positioning System Design and Simulation	463
A. Balkovoy, V. Cacenkin, G. Slivinskaia Statical and dynamical accuracy of direct drive servo systems	469
Y. Litvinov, S. Karpovich, A. Ahranovich The 6-DOF Spatial Parallel Mechanism Control System Computer Simulation	477

V. Lysenko, W. Mintchenya, K. Zimmermann 483
Minimization of the number of actuators in legged robots using biological objects

J. Kroneis, T. Gastauer, S. Liu, B. Sauer 489
Flexible modeling and vibration analysis of a parallel robot with numerical and analytical methods for the purpose of active vibration damping

A. Amthor, T. Hausotte, G. Jäger, P. Li 495
Friction Modeling on Nanometerscale and Experimental Verification

Paper submitted after copy deadline

2 Advances in Control Theory and Control Engineering

V. Piwek, B. Kuhfuss, S. Allers 503
Feed drivers – Synchronized Motion is leading to a process optimization

M. Jacobi / T. Pfützenreuter / T. Glotzbach / M. Schneider

A 3D Simulation and Visualisation Environment for Unmanned Vehicles in Underwater Scenarios

ABSTRACT

In this paper we present the conceptual framework of a 3D simulation and visualisation tool that is particularly suitable for use with unmanned marine vehicles in underwater scenarios. We will describe the main ideas and the purpose of the software tool and discuss the principle constraints as well as the further development towards the finalised realisation. First results of the representation of underwater objects in realistic environments will be presented to document the effectivity and the lucidity of the approach.

INTRODUCTION

Marine influenced scenarios are a major application for the industrial use of unmanned vehicles. In the current research process, the level of autonomy of the unmanned vehicles is more and more raising. First team-based applications are on their way towards practical realisation.

Both scenarios demand possibilities for the simulation of different strategies to evaluate and visualise the mission execution. Especially, the last point must not be neglected because it is very hard to watch the vehicles performing their underwater missions in reality. For optimising the debugging process and visualization of results of unmanned vehicle missions to a wide audience, there is the need for a visualisation and simulation tool. In this work we introduce the concept and interfaces of a software tool that provides a realistic representation of unmanned marine vehicles in underwater scenarios. The three-dimensional area allows the user an independent movement. Furthermore, the software tool supports the simulation of the marine environment. For example it will be possible to simulate the sonar measurement of the seabed. The software will have clear defined interfaces to enable the operator to force the vehicle position using existing simulation tools that can be combined with the tool presented in this paper.

GENERAL CONDITIONS AND BASIC PARAMETERS

A main purpose within the development is the realisation of a visualisation tool that is as far as possible independent from the vehicle simulator. There are a lot of different possibilities in the modelling of marine vehicles (e.g. [1], [2]), differing both in proceeding and complexity. In the most simply case, a vehicle can be simulated by an integrator, translating velocity in position. It is also possible to consider all dynamic processes of a certain vehicle. Therefore many different simulators exist; each is adapted for the particular purpose. For this reason, the visualisation tool will not possess an own simulator for marine vehicles, but will have clear defined interfaces to enable a combination with different existing simulators, like the one described in [3].

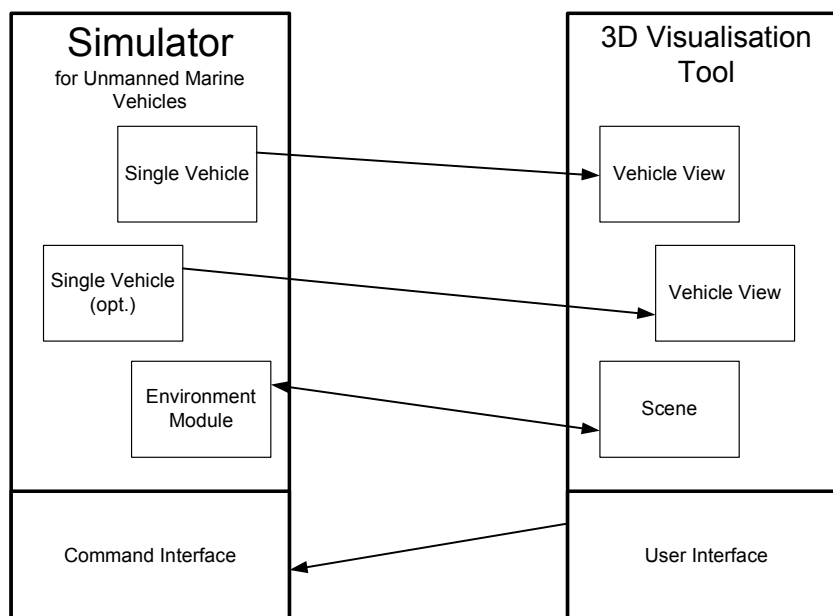


Figure 1: Connection of the visualisation tool to an existing simulator for unmanned marine vehicles

Like it is shown in Figure 1, the Vehicle View in the visualisation gets information about the position and the alignment of the vehicle(s). Information about the scene can be exchanged with the Environmental module of the simulation. The visualisation can get information about non-vehicle objects of the simulation, but it is also possible that the simulator gets different information, for example about collision of different objects. The visualisation tool will be able to supervise different objects for collision. Not only real objects can be considered; it is also possible to detect the contact of a virtual sonar beam with an object. The 3D representation of the visualisation tool is used as base for these calculations. Hence, it will also be possible to improve the calculation power of the simulation by support of the visualisation. With the user interface, it should also be

possible to send generalised commands to the simulator, like start / stop / pause simulation. The required design for the simulator is displayed in Figure 2: The vehicles are embedded in the environmental module that is responsible for collision control, communication, calculation of payload data etc. The vehicles can be controlled by KI or remote-controlled by the user.

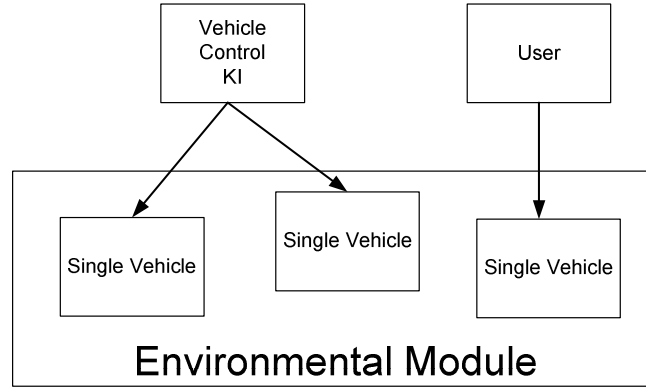


Figure 2: The required design of the simulator

SIMULATION SYSTEM

Coordinate Frames and Nomenclature

Objects moving freely in the 3D space (with 6 degrees of freedom, DOF) are often described by two coordinate frames [4]. An earth-fixed frame with an origin at the water surface is used as inertial reference system; the vehicle's position η_1 and orientation η_2 is described relative to this frame:

$$\boldsymbol{\eta} = [\boldsymbol{\eta}_1^T, \boldsymbol{\eta}_2^T]^T; \quad \boldsymbol{\eta}_1 = [x, y, z]^T; \quad \boldsymbol{\eta}_2 = [\phi, \theta, \varphi]^T. \quad (1)$$

The second frame, the body-fixed frame, has its origin in the centre of gravity of the vehicle. In this frame the velocities \mathbf{v} of the body are calculated:

$$\mathbf{v} = [\mathbf{v}_1^T, \mathbf{v}_2^T]^T; \quad \mathbf{v}_1 = [u, v, w]^T; \quad \mathbf{v}_2 = [p, q, r]^T, \quad (2)$$

where \mathbf{v}_1 denotes the linear and \mathbf{v}_2 the angular velocities. For the definition of force and momentum vectors see [4]. Using these definitions the transformation of velocity vector \mathbf{v} given in the body-fixed frame into the derivatives of the position and orientation vector $\boldsymbol{\eta}$ is described by the kinematic equation:

$$\dot{\boldsymbol{\eta}} = (\boldsymbol{\eta}) \mathbf{v}, \quad (3)$$

with $\mathbf{J}(\boldsymbol{\eta})$ as the orientation dependent transformation matrix.

The propeller rotation speed n is beside some propeller parameters an important measurement value for the calculation of the propeller thrust and torque. If a vehicle has more than one propeller, the vector \mathbf{n} denotes the rotation speeds of all propellers.

The current of the lake or sea is typically denoted in the earth-fixed frame (\mathbf{v}_C^E). It changes the vehicle's position according to all three vector components:

$$\dot{\boldsymbol{\eta}} = \mathbf{J}(\boldsymbol{\eta})\mathbf{v} + \mathbf{v}_C^E. \quad (4)$$

With (4) the position of a body with 6 DOF can be computed if the velocity vector \mathbf{v} of the vehicle is known. This calculation is, for instance, the task of the simulation model presented in the next section.

Vehicle simulation model

The vehicle simulators use the equations described above to compute the vehicle's position $\boldsymbol{\eta}$ out of propeller rotation speeds, flap angles and environmental conditions. For a flap-less underwater vehicle driven by four propellers and one vertical thruster the basic model can be described like follows.

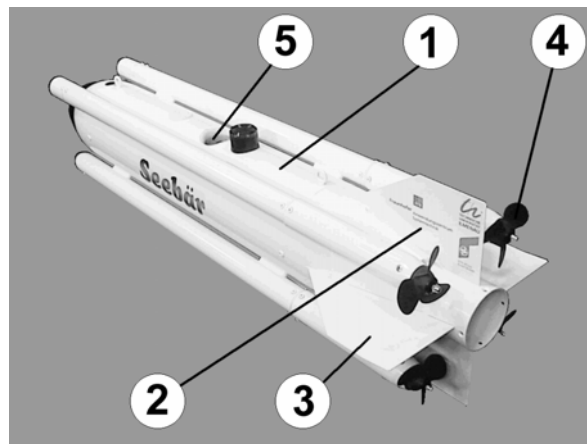


Figure 3: Components of the ROV "Seebär"

The behaviour of the underwater vehicle is described as a physical model. All forces and moments affecting the vehicle are computed separately according to origin and impact [5]. For this purpose models were created for the main components of the ROV as shown in Figure 3.

The model for the propulsion engines (4) calculates the propelling forces and moments using the rotation speed of the propellers, the vehicle's speed through water and the characteristics of both the electrical engines and the propellers. The vertical thruster (5),

which is responsible for stabilizing the position and depth changes at low velocities, is modelled the same way.

Forces and moments resulting from hydrodynamic drag and buoyancy are computed individually for the vehicle body (1), the vertical tails (2) and the horizontal tails (3). Together with other forces and moments due to the linear and angular movement of the vehicle the system model is formed by a force and a momentum equation.

This model is used to compute the velocity vector v in the body-fixed frame. For other vehicles models can be constructed in the same manner.

Environment module

The simulation of the vehicle's environment basically incorporates the sea's current (two- or three-dimensional), the elevation of the seabed (as height maps), constructions like quay walls, ships and other vehicles. If necessary, other information like temperature or salinity can be simulated if this is required by the vehicle's tasks to be solved.

Visualisation module

For direct user interaction and mission evaluation a 3D visualisation tool has been developed using open source 3D engine [6, 7]. The decision to use an open source engine depends on the ability to enhance the engine for own demands. An underwater sample scenario is shown in Figure 4.

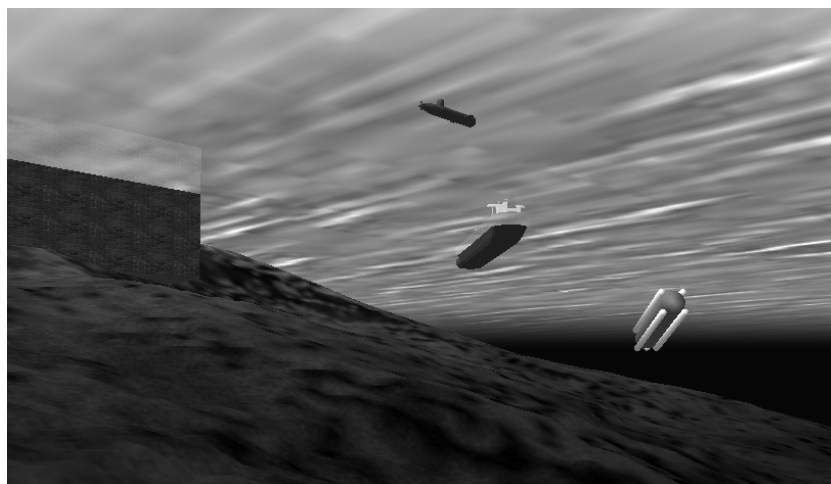


Figure 4: Underwater scenario

The visualization tool is also complete separated from the simulator as shown in Figure

1. The communication between simulator and visualisation tool is done by message exchange over a socket connection. When an object in the simulator is moving, a message is sent to the visualisation tool, and the object in the 3d environment moves also. To handle the communication gaps a simple motion model for each object is implemented.

The underwater environment and the vehicles have to be modelled for the 3D visualization using 3D modelling tools and data converter for the environment description used in the simulator. For this modelling issue, a “3D model production pipeline” had to be introduced [8]. This pipeline describes the process of using the different modelling tools in a specific way to create the 3D underwater environment.

CONCLUSION

The proposed visualisation tool for unmanned marine vehicles in underwater scenarios is an ideal extension for each existing software simulator. It allows a presentation in a reasonable design in a three-dimensional virtual reality and helps to demonstrate simulating results in an appealing manner. Furthermore, it is able to support the simulation software for all calculation concerning collision between graphical objects. Due to the clear defined interface it is guaranteed that the visualisation tool can easily be adapted to existing simulator software.

References:

- [1] T. Glotzbach, A. Picini, A. Zangrilli, M. Eichhorn, P. Otto, M. Schneider: “Evaluation of Different Control Strategies for Teams of Unmanned Marine Vehicles (UMVs) Comparing the Requirements of Underwater Communication and Navigation in MATLAB® Simulations,” 6th International Conference on Computer Applications and Information Technology in the Maritime Industries (COMPIT), Cortona, Italy, 2007, Conference Proceedings, pp. 331-344
- [2] A. Aguiar, A. Pascoal: “Dynamic Positioning of an Underactuated AUV in the Presence of a Constant Unknown Current Disturbance,” Proceedings of the 15th IFAC World Congress, Barcelona, Spain, 2002
- [3] M. Schneider, M. Eichhorn, T. Glotzbach, P. Otto: “A High-Level Simulator for heterogeneous marine vehicle teams under real constraints,” accepted for publication in the Proceedings of the 52nd IWK – Internationales Wissenschaftliches Kolloquium (International Scientific Colloquium), Ilmenau, Germany, 2007
- [4] T. I. Fossen, Guidance and Control of Ocean Vehicles, John Wiley & Sons, Chichester, West Sussex, 1994.
- [5] T. I. Fossen, “Underwater Vehicle Dynamics,” Proceedings of the Workshop on Future Research Directions in Underwater Robotics, 1994.
- [6] OGRE 3D Website, www.ogre3d.org, May 2007
- [7] MOGRE Website, <http://www.ogre3d.org/wiki/index.php/MOGRE>, May 2007
- [8] Assembling a production pipeline, http://www.ogre3d.org/wiki/index.php/Assembling_a_production_pipeline, May 2007

Authors:

Marco Jacobi
Thomas Glotzbach
Matthias Schneider
Technische Universität Ilmenau, P.O. Box 10 05 65,
98684 Ilmenau, Germany
Phone: +49 3677 69 14 21
Fax: +49 3677 69 14 34
E-mail: {marco.jacobi,thomas.glotzbach,
schneider.matthias}@tu-ilmenau.de

Torsten Pfütenreuter
Fraunhofer Center for Applied Systems
Technology (AST), Am Vogelherd 50
D-98693 Ilmenau, Germany
Phone: +49 3677 461-143
Fax: +49 3677 461-100
E-mail:
torsten.pfuetzenreuter@ast.iitb.fraunhofer.de