

# **PROCCEDINGS**

10 - 13 September 2007

# FACULTY OF COMPUTER SCIENCE AND AUTOMATION



# **COMPUTER SCIENCE MEETS AUTOMATION**

# **VOLUME I**

- **Session 1 Systems Engineering and Intelligent Systems**
- **Session 2 Advances in Control Theory and Control Engineering**
- Session 3 Optimisation and Management of Complex Systems and Networked Systems
- **Session 4 Intelligent Vehicles and Mobile Systems**
- **Session 5 Robotics and Motion Systems**



## Bibliografische Information der Deutschen Bibliothek

Die Deutsche Bibliothek verzeichnet diese Publikation in der deutschen Nationalbiografie; detaillierte bibliografische Daten sind im Internet über http://dnb.ddb.de abrufbar.

#### ISBN 978-3-939473-17-6

## **Impressum**

Herausgeber: Der Rektor der Technischen Universität Ilmenau

Univ.-Prof. Dr. rer. nat. habil. Peter Scharff

Redaktion: Referat Marketing und Studentische Angelegenheiten

Kongressorganisation Andrea Schneider

Tel.: +49 3677 69-2520 Fax: +49 3677 69-1743

e-mail: kongressorganisation@tu-ilmenau.de

Redaktionsschluss: Juli 2007

Verlag:

Technische Universität Ilmenau/Universitätsbibliothek

Universitätsverlag Ilmenau

Postfach 10 05 65 98684 Ilmenau

www.tu-ilmenau.de/universitaetsverlag

Herstellung und Verlagshaus Monsenstein und Vannerdat OHG Auslieferung: Am Hawerkamp 31

48155 Münster www.mv-verlag.de

Layout Cover: www.cey-x.de

Bezugsmöglichkeiten: Universitätsbibliothek der TU Ilmenau

Tel.: +49 3677 69-4615 Fax: +49 3677 69-4602

## © Technische Universität Ilmenau (Thür.) 2007

Diese Publikationen und alle in ihr enthaltenen Beiträge und Abbildungen sind urheberrechtlich geschützt. Mit Ausnahme der gesetzlich zugelassenen Fälle ist eine Verwertung ohne Einwilligung der Redaktion strafbar.

#### **Preface**

Dear Participants,

Confronted with the ever-increasing complexity of technical processes and the growing demands on their efficiency, security and flexibility, the scientific world needs to establish new methods of engineering design and new methods of systems operation. The factors likely to affect the design of the smart systems of the future will doubtless include the following:

- As computational costs decrease, it will be possible to apply more complex algorithms, even in real time. These algorithms will take into account system nonlinearities or provide online optimisation of the system's performance.
- New fields of application will be addressed. Interest is now being expressed, beyond that in "classical" technical systems and processes, in environmental systems or medical and bioengineering applications.
- The boundaries between software and hardware design are being eroded. New design methods will include co-design of software and hardware and even of sensor and actuator components.
- Automation will not only replace human operators but will assist, support and supervise humans so
  that their work is safe and even more effective.
- Networked systems or swarms will be crucial, requiring improvement of the communication within them and study of how their behaviour can be made globally consistent.
- The issues of security and safety, not only during the operation of systems but also in the course of their design, will continue to increase in importance.

The title "Computer Science meets Automation", borne by the 52<sup>nd</sup> International Scientific Colloquium (IWK) at the Technische Universität Ilmenau, Germany, expresses the desire of scientists and engineers to rise to these challenges, cooperating closely on innovative methods in the two disciplines of computer science and automation.

The IWK has a long tradition going back as far as 1953. In the years before 1989, a major function of the colloquium was to bring together scientists from both sides of the Iron Curtain. Naturally, bonds were also deepened between the countries from the East. Today, the objective of the colloquium is still to bring researchers together. They come from the eastern and western member states of the European Union, and, indeed, from all over the world. All who wish to share their ideas on the points where "Computer Science meets Automation" are addressed by this colloquium at the Technische Universität Ilmenau.

All the University's Faculties have joined forces to ensure that nothing is left out. Control engineering, information science, cybernetics, communication technology and systems engineering – for all of these and their applications (ranging from biological systems to heavy engineering), the issues are being covered.

Together with all the organizers I should like to thank you for your contributions to the conference, ensuring, as they do, a most interesting colloquium programme of an interdisciplinary nature.

I am looking forward to an inspiring colloquium. It promises to be a fine platform for you to present your research, to address new concepts and to meet colleagues in Ilmenau.

Professor Peter Scharff Rector, TU Ilmenau

In Sherte

Professor Christoph Ament Head of Organisation

1. Ummt

## CONTENTS

1 Systems Engineering and Intelligent Systems	Page
A. Yu. Nedelina, W. Fengler DIPLAN: Distributed Planner for Decision Support Systems	3
O. Sokolov, M. Wagenknecht, U. Gocht Multiagent Intelligent Diagnostics of Arising Faults	9
V. Nissen Management Applications of Fuzzy Conrol	15
O. G. Rudenko, A. A. Bessonov, P. Otto A Method for Information Coding in CMAC Networks	21
Ye. Bodyanskiy, P. Otto, I. Pliss, N. Teslenko Nonlinear process identification and modeling using general regression neuro-fuzzy network	27
Ye. Bodyanskiy, Ye. Gorshkov, V. Kolodyazhniy , P. Otto Evolving Network Based on Double Neo-Fuzzy Neurons	35
Ch. Wachten, Ch. Ament, C. Müller, H. Reinecke Modeling of a Laser Tracker System with Galvanometer Scanner	41
K. Lüttkopf, M. Abel, B. Eylert Statistics of the truck activity on German Motorways	47
K. Meissner, H. Hensel A 3D process information display to visualize complex process conditions in the process industry	53
FF. Steege, C. Martin, HM. Groß Recent Advances in the Estimation of Pointing Poses on Monocular Images for Human-Robot Interaction	59
A. González, H. Fernlund, J. Ekblad After Action Review by Comparison – an Approach to Automatically Evaluating Trainee Performance in Training Exercise	65
R. Suzuki, N. Fujiki, Y. Taru, N. Kobayashi, E. P. Hofer Internal Model Control for Assistive Devices in Rehabilitation Technology	71
D. Sommer, M. Golz Feature Reduction for Microsleep Detection	77

F. Müller, A. Wenzel, J. Wernstedt A new strategy for on-line Monitoring and Competence Assignment to Driver and Vehicle	83
V. Borikov Linear Parameter-Oriented Model of Microplasma Process in Electrolyte Solutions	89
A. Avshalumov, G. Filaretov Detection and Analysis of Impulse Point Sequences on Correlated Disturbance Phone	95
H. Salzwedel Complex Systems Design Automation in the Presence of Bounded and Statistical Uncertainties	101
G. J. Nalepa, I. Wojnicki Filling the Semantic Gaps in Systems Engineering	107
R. Knauf Compiling Experience into Knowledge	113
R. Knauf, S. Tsuruta, Y. Sakurai Toward Knowledge Engineering with Didactic Knowledge	119
2 Advances in Control Theory and Control Engineering	
U. Konigorski, A. López Output Coupling by Dynamic Output Feedback	129
H. Toossian Shandiz, A. Hajipoor Chaos in the Fractional Order Chua System and its Control	135
O. Katernoga, V. Popov, A. Potapovich, G. Davydau Methods for Stability Analysis of Nonlinear Control Systems with Time Delay for Application in Automatic Devices	141
J. Zimmermann, O. Sawodny Modelling and Control of a X-Y-Fine-Positioning Table	145
A. Winkler, J. Suchý Position Based Force Control of an Industrial Manipulator	151

K. Shaposhnikov, V. Astakhov The method of ortogonal projections in problems of the stationary magnetic field computation	165
J. Naumenko The computing of sinusoidal magnetic fields in presence of the surface with bounded conductivity	167
K. Bayramkulov, V. Astakhov The method of the boundary equations in problems of computing static and stationary fields on the topological graph	169
T. Kochubey, V. Astakhov The computation of magnetic field in the presence of ideal conductors using the Integral-differential equation of the first kind	171
M. Schneider, U. Lehmann, J. Krone, P. Langbein, Ch. Ament, P. Otto, U. Stark, J. Schrickel Artificial neural network for product-accompanied analysis and control	173
I. Jawish The Improvement of Traveling Responses of a Subway Train using Fuzzy Logic Techniques	179
Y. Gu, H. Su, J. Chu An Approach for Transforming Nonlinear System Modeled by the Feedforward Neural Networks to Discrete Uncertain Linear System	185
Optimisation and Management of Complex Systems and Networked Systems	
R. Franke, J. Doppelhammer Advanced model based control in the Industrial IT System 800xA	193
H. Gerbracht, P. Li, W. Hong An efficient optimization approach to optimal control of large-scale processes	199
T. N. Pham, B. Wutke Modifying the Bellman's dynamic programming to the solution of the discrete multi-criteria optimization problem under fuzziness in long-term planning	205
S. Ritter, P. Bretschneider Optimale Planung und Betriebsführung der Energieversorgung im liberalisierten Energiemarkt	211
P. Bretschneider, D. Westermann Intelligente Energiesysteme: Chancen und Potentiale von IuK-Technologien	217

Z. Lu, Y. Zhong, Yu. Wu, J. Wu WSReMS: A Novel WSDM-based System Resource Management Scheme	223
M. Heit, E. Jennenchen, V. Kruglyak, D. Westermann Simulation des Strommarktes unter Verwendung von Petrinetzen	229
O. Sauer, M. Ebel Engineering of production monitoring & control systems	237
C. Behn, K. Zimmermann Biologically inspired Locomotion Systems and Adaptive Control	245
J. W. Vervoorst, T. Kopfstedt Mission Planning for UAV Swarms	251
M. Kaufmann, G. Bretthauer Development and composition of control logic networks for distributed mechatronic systems in a heterogeneous architecture	257
T. Kopfstedt, J. W. Vervoorst Formation Control for Groups of Mobile Robots Using a Hierarchical Controller Structure	263
M. Abel, Th. Lohfelder Simulation of the Communication Behaviour of the German Toll System	269
P. Hilgers, Ch. Ament Control in Digital Sensor-Actuator-Networks	275
C. Saul, A. Mitschele-Thiel, A. Diab, M. Abd rabou Kalil A Survey of MAC Protocols in Wireless Sensor Networks	281
T. Rossbach, M. Götze, A. Schreiber, M. Eifart, W. Kattanek Wireless Sensor Networks at their Limits – Design Considerations and Prototype Experiments	287
Y. Zhong, J. Ma Ring Domain-Based Key Management in Wireless Sensor Network	293
V. Nissen Automatic Forecast Model Selection in SAP Business Information Warehouse under Noise Conditions	299
M. Kühn, F. Richter, H. Salzwedel Process simulation for significant efficiency gains in clinical departments – practical example of a cancer clinic	305

D. Westermann, M. Kratz, St. Kümmerling, P. Meyer Architektur eines Simulators für Energie-, Informations- und Kommunikations- technologien	311
P. Moreno, D. Westermann, P. Müller, F. Büchner Einsatzoptimierung von dezentralen netzgekoppelten Stromerzeugungs- anlagen (DEA) in Verteilnetzen durch Erhöhung des Automatisierungsgrades	317
M. Heit, S. Rozhenko, M. Kryvenka, D. Westermann Mathematische Bewertung von Engpass-Situationen in Transportnetzen elektrischer Energie mittels lastflussbasierter Auktion	331
M. Lemmel, M. Schnatmeyer RFID-Technology in Warehouse Logistics	339
V. Krugljak, M. Heit, D. Westermann Approaches for modelling power market: A Comparison.	345
St. Kümmerling, N. Döring, A. Friedemann, M. Kratz, D. Westermann Demand-Side-Management in Privathaushalten – Der eBox-Ansatz	351
4 Intelligent Vehicles and Mobile Systems	
A. P. Aguiar, R. Ghabchelloo, A. Pascoal, C. Silvestre, F. Vanni Coordinated Path following of Multiple Marine Vehicles: Theoretical Issues and Practical Constraints	359
R. Engel, J. Kalwa Robust Relative Positioning of Multiple Underwater Vehicles	365
M. Jacobi, T. Pfützenreuter, T. Glotzbach, M. Schneider A 3D Simulation and Visualisation Environment for Unmanned Vehicles in Underwater Scenarios	371
M. Schneider, M. Eichhorn, T. Glotzbach, P. Otto A High-Level Simulator for heterogeneous marine vehicle teams under real constraints	377
A. Zangrilli, A. Picini Unmanned Marine Vehicles working in cooperation: market trends and technological requirements	383
T. Glotzbach, P. Otto, M. Schneider, M. Marinov A Concept for Team-Orientated Mission Planning and Formal Language Verification for Heterogeneous Unmanned Vehicles	389

M. A. Arredondo, A. Cormack SeeTrack: Situation Awareness Tool for Heterogeneous Vehicles	395
J. C. Ferreira, P. B. Maia, A. Lucia, A. I. Zapaniotis Virtual Prototyping of an Innovative Urban Vehicle	401
A. Wenzel, A. Gehr, T. Glotzbach, F. Müller Superfour-in: An all-terrain wheelchair with monitoring possibilities to enhance the life quality of people with walking disability	407
Th. Krause, P. Protzel Verteiltes, dynamisches Antriebssystem zur Steuerung eines Luftschiffes	413
T. Behrmann, M. Lemmel Vehicle with pure electric hybrid energy storage system	419
Ch. Schröter, M. Höchemer, HM. Groß A Particle Filter for the Dynamic Window Approach to Mobile Robot Control	425
M. Schenderlein, K. Debes, A. Koenig, HM. Groß Appearance-based Visual Localisation in Outdoor Environments with an Omnidirectional Camera	431
G. Al Zeer, A. Nabout, B. Tibken Hindernisvermeidung für Mobile Roboter mittels Ausweichecken	437
5 Robotics and Motion Systems	
Ch. Schröter, HM. Groß Efficient Gridmaps for SLAM with Rao-Blackwellized Particle Filters	445
St. Müller, A. Scheidig, A. Ober, HM. Groß Making Mobile Robots Smarter by Probabilistic User Modeling and Tracking	451
A. Swerdlow, T. Machmer, K. Kroschel, A. Laubenheimer, S. Richter Opto-acoustical Scene Analysis for a Humanoid Robot	457
A. Ahranovich, S. Karpovich, K. Zimmermann Multicoordinate Positioning System Design and Simulation	463
A. Balkovoy, V. Cacenkin, G. Slivinskaia Statical and dynamical accuracy of direct drive servo systems	469
Y. Litvinov, S. Karpovich, A. Ahranovich The 6-DOF Spatial Parallel Mechanism Control System Computer Simulation	477

V. Lysenko, W. Mintchenya, K. Zimmermann Minimization of the number of actuators in legged robots using biological objects	483
J. Kroneis, T. Gastauer, S. Liu, B. Sauer Flexible modeling and vibration analysis of a parallel robot with numerical and analytical methods for the purpose of active vibration damping	489
A. Amthor, T. Hausotte, G. Jäger, P. Li Friction Modeling on Nanometerscale and Experimental Verification	495
Paper submitted after copy deadline	
2 Advances in Control Theory and Control Engineering	
V. Piwek, B. Kuhfuss, S. Allers Feed drivers – Synchronized Motion is leading to a process optimization	503

P. Hilgers / Ch. Ament

# **Control in Digital Sensor-Actuator-Networks**

#### **ABSTRACT**

Due to recent advancements in technology powerful yet small embedded systems can be designed. The usage of wireless communication allows for the set-up of flexible and robust control systems. A model-based design method for distributed control systems without the need of central or fusion nodes is presented. As a means for an appropriate distribution of sensors and actuators and their communication the Gramian matrices can be used. Their properties lead to a data fusion which implements inherent system properties. The combination of these techniques results in a robust communication scheme which uses as little as possible energy for the wireless transceivers but still works within well-defined parameters.

Keywords: sensor-actuator-networks, event-discrete transmission, Gramian matrices

#### INTRODUCTION

It is generally accepted that the usage of sensor-actuator-networks for control purposes has several advantages if compared to classic centralised control. Many authors refer to this fact, see [1,2,3,4,5,6] to name just a few. This architecture is more flexible when a control system is set up and allows an easy reconfiguration as well as adding or removing network nodes. When using a wireless network the cost for the installation lies well below a wired solution. The recent trends in research and commercial products yield in several logical conclusions: Computing power is available at very little cost in very little space as the advancements in microelectronics go on and on. Small memory chips allow storing amounts of data which was impossible only a few years ago. In the mean time many different wireless communications standards have been developed and make it possible to choose a suitable solution for many applications. Thus, sensor-actuator-networks which are flexible, comparably cheap, and easy to maintain can be designed.

They incorporate the ideas of embedded systems and lately embedded microsystems, as well, which do not rely on electronics only but also the technologies of the MEMS area.

A sensor-actuator-network with embedded microsystems at its network-nodes shall be used to set up a decentralised and robust control system. First, we show how an event-discrete state transmission can be established with multiple state observers. Next, the observability and controllability of systems and their parts using Gramian matrices will be discussed. After that these two parts will be combined to set up an useful distributed estimation scheme which will be completed to a control system.

#### SYSTEM DESCRIPTION

Consider the following system

$$\mathbf{x}(k+1) = \mathbf{A}\mathbf{x}(k) + \mathbf{B}\mathbf{u}(k) + \mathbf{G}\mathbf{v}(k)$$

$$\mathbf{z}(k) = \mathbf{C}\mathbf{x}(k) + \mathbf{w}(k)$$
(1)

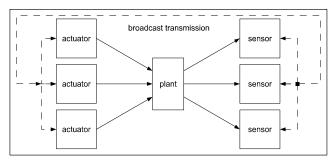
which is defined as usual and is assumed to be both observable and controllable.

This central structure shall now be distributed over the whole wireless network in the following manner:

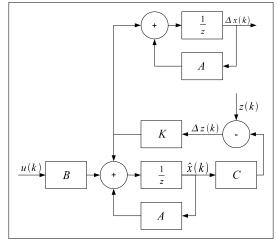
- Each node includes a complete state model.
- Each sensor node has got an estimator.
- Each actuator node has got its according controller.

The wireless communication has several drawbacks which need to be compensated. Wireless communication is not always guaranteed, is delayed, and uses much more energy when compared to the power consumption of a microcontroller. That leads to the goal of controlling the system without the need to transmit data at every time step. The usage of state models is the main key of the proposed control method which will also counteract the discontinuous nature of this communications means. If the models are all synchronised to the real state of the system or are at least very close to the actual state each actuator is able to operate as needed since its controller is fed by the correct system state. The sensors, however, will be able to transmit their data only if the difference between the estimated state and the measured one is bigger than a certain threshold thus saving energy of unnecessary transmissions.

#### RESIDUAL-BASED EVENT-GENERATION



**Fig. 1:** Schematic description of information flow between sensor and actuator nodes in a distributed control network. Solid lines represent physical connections between actuators, plant, and sensors. Each node is able to transmit data via broadcast to all other nodes which is represented with dashed lines.



**Fig. 2:** Simplified Kalman filter with output for comparison with uncorrected model which runs in each sensor node.

Figure 1 shows in principle the connection

scheme of a distributed control system. In the centralised case the physical sensors gather their measurements, which are then processed by a Kalman filter. Its state estimate is then used by a controller to give input signals to the actuators which influence the plant. In the simple way of a distributed control network this communication flow is established, as well. Several sensor nodes with their local Kalman filters, which inherently include a state model, gather information from the plant and process them. This is shown in figure 2. The lower part is essentially an uncorrected state model which runs equations (1).  $\mathbf{K}$  is the Kalman gain which is computed offline or online according to the standard formula (see [8]). The correction of the model is an additive term:  $\mathbf{K}(\mathbf{z}(k) - \mathbf{C}\hat{\mathbf{x}}(k)) = \mathbf{K}\Delta\mathbf{z}(k)$ . This yields

$$\hat{\mathbf{x}}(k+1) = \mathbf{A}\hat{\mathbf{x}}(k) + \mathbf{K}(\mathbf{z}(k) - \mathbf{C}\hat{\mathbf{x}}(k)) + \mathbf{B}\mathbf{u}(k) + \mathbf{G}\mathbf{v}(k) = \mathbf{A}\hat{\mathbf{x}}(k) + \mathbf{K}\Delta\mathbf{z}(k) + \mathbf{B}\mathbf{u}(k) + \mathbf{G}\mathbf{v}(k)$$
(4)

as state propagation. To account for the difference between the state vector in equations

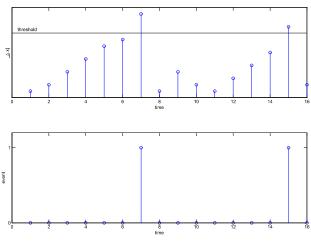


Fig. 3: Generation of transmission events.

(1) and (4) one has to propagate the correction with the state matrix. This means at each time the difference between an uncorrected model and the Kalman filter estimate is (upper part in figure figure 2)

$$\Delta \mathbf{x}(k+1) = \mathbf{A}\Delta \mathbf{x}(k) + \mathbf{K}\Delta \mathbf{z}(k) + \mathbf{G}\mathbf{v}(k)(5)$$

At each time instant the biggest absolute value of the entries of the difference  $\Delta x$  is computed and compared with a threshold. If the threshold is crossed  $\Delta x$  will be set

to zero and an event will be generated (see figure 3). This event starts the transmission of the state in order to correct all other node models. See [1,7] for further references.

#### **GRAMIAN MATRICES**

For a detailed description of the controllability and observability of distributed systems the Gramian matrices can be used. The controllability Gramian  $\mathbf{W}_{\text{C}}$  and the observability Gramian  $\mathbf{W}_{\text{O}}$  are the symmetric, non negative definite matrices which satisfy the following Lyapunov equations, respectively ([9]):

$$\mathbf{A}\mathbf{W}_{C} + \mathbf{W}_{C}\mathbf{A}^{T} + \mathbf{B}\mathbf{B}^{T} = 0$$

$$\mathbf{A}^{T}\mathbf{W}_{O} + \mathbf{W}_{O}\mathbf{A} + \mathbf{C}^{T}\mathbf{C} = 0$$
(6)

A full rank n of  $\mathbf{W}_{\mathrm{C}}$  or  $\mathbf{W}_{\mathrm{O}}$  shows a complete controllability or observability, respectively. Otherwise it indicates the controllable or observable subspace. Furthermore, the entries in the matrices indicate how easy or hard it is to control or observe a state. In [9] several properties of the Gramians are discussed. In short these are: The Gramians depend on the state space realisation. However, their product  $\mathbf{W}_{\mathrm{C}} \cdot \mathbf{W}_{\mathrm{O}}$  does not and can be used for further insight into the system. The Gramians can also be computed with reduced input or output matrices. That is, for single columns j of  $\mathbf{B}$  or lines i of  $\mathbf{C}$  a corresponding  $\mathbf{W}_{\mathrm{C}j}$  and  $\mathbf{W}_{\mathrm{O}i}$  can be computed. The sum over all these matrices results in the matrices of the full system.

### **EVENT-DISCRETE STATE TRANSMISSION AND DATA FUSION**

The above mentioned technique of an event-discrete state transmission will now be combined with Gramian data fusion. The different observability properties of different sensor nodes will be taken to fuse all data correctly. When the local threshold of sensor i is crossed two things will be done:  $\Delta \mathbf{x}_i(k)$  will be set to zero so that is can be computed correctly in the next time step and the event for state transmission will be generated. This event is transmitted to all actuators and triggers the data fusion.

Data fusion can be done in many different ways. In this work we propose the usage of Gramians as a means and show that this leads to better results than simply taking the average over all measurements. The advantage of this new approach is to exploit the properties of the Gramians. Each sensor has got its respective observability Gramian

 $\mathbf{W}_{\text{O}i}$ . The transmitted state is multiplied with it so that the data arriving at the actuators is  $\mathbf{W}_{\text{O}i} \cdot \hat{\mathbf{x}}$ .

The fusing scheme is shown in figure 4. In the case of an event the trigger passes trough the newly arrived data from the according sensor. The current model data is mul-

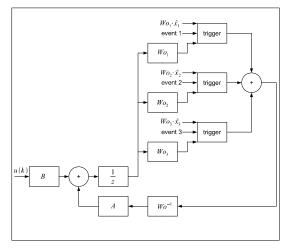


Fig. 4: Data fusion in actuator nodes.

tiplied with the remaining untriggered observability matrices and then summed up. Since all observability sub-matrices sum up to the full matrix a multiplication with the inverse Gramian ensures a proper transformation of these values back into state space. There are two advantages of this fusing scheme: First, at most times sensors will not always trigger an event at the same time. The here proposed fusion deals with this by taking the current model

value to substitute the missing sensors. Second, the multiplication with the observability matrices and its inverse make use of the inherent network and system structure. If a sensor can observe a state very well its new information will be given very much weight in the fusion. In the opposite case, if a sensor has no insight in a state during the fusion values close or equal to zero will be multiplied with it and therefore preventing its influence. The usage of these matrices is based on a profound method that relies solely on the model of the system and its precision.

#### **RESULTS**

The results of a test system are shown in figures 5 and 6. A small system of a simple plant, three sensors and actuators each was simulated. A classical PI-controller was designed and distributed onto the actuator nodes. Its goal is to bring the system into a desired state. The difference between the desired and actual state is summed up. At the same time the sum of all transmissions between sensor and actuator nodes is recorded. This scheme is repeated for rising threshold values. While the transmissions drop the total error is rising. To show the effectiveness of the Gramian data fusion a system with average value fusion was simulated as well. It can be seen that at a level auf 50% of maximal transmissions the sum of errors is 1.4 time higher when compared to the

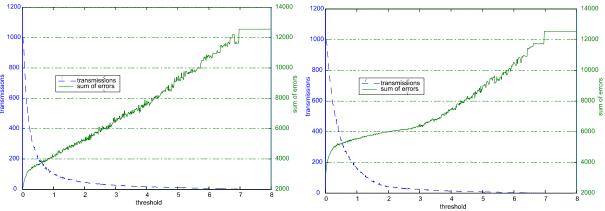


Fig. 5: Results for Gramian Data fusion.

Fig. 6: Results for average data fusion.

Gramian data fusion. At 20% it is about 1.5 times higher. First, the influence of the threshold can be seen. Second, the effectiveness of the fusion method is obvious.

#### OUTLOOK

The ongoing work will use the properties of the Gramians to optimise the network topology by reducing it to a not fully-connected system. Next, the design of a controller, which was omitted here, will be analysed.

#### References:

[1] João P. Hespanha, Payam Naghshtabrizi, and Yonggang Xu. Networked Control Systems: Analysis and design, 2006. "To appear in the *Proc. of IEEE*, Special Issue on Networked Control Systems".

[2] Muis A. Montestruque and Panos J. Antsaklis. On the model-based control of networked systems. *Automatica*, 39(10):1837—1843, October 2003.

[3] Reza Olfati-Saber. Distributed kalman filter with embedded consensus filters. In *Proc. of the 44th IEEE Conference on Decision and Control, and the European Control Conference 2005*, pages 8179—8184, Seville, Spain, December 2005. IEEE.

[4] Sokwhoo Rhee, Deva Seetharam, and Sheng Liu. Techniques for minmizing power consumption in low data-rate wireless sensor networks. In 2004 IEEE Wireless Communications and Networking Conference, volume 3, pages 1727—1731, Piscataway, NJ, USA, 2004. IEEE.

[5] Andrew Stubbs and Geir E. Dullerud. Networked control of distributed systems: A testbed. In *Proc. of IMECE 200*, pages 1—5, New York, New York, November 2001. 2001 ASME International Mechanical Engineering Congress & Exposition.

[6] Yodyium Tipsuwan and Mo-Yuen Chow. Control methodologies in networked control systems. *Control Engineering Practice*, 11:1099—1111, October 2003

[7] Yonggang Xu and João P. Hespanha. Estimation under uncontrolled and controlled communications in networked control systems. In *Proceedings of the 44<sup>th</sup> IEEE Conference on Decision and Control and the European Control Conference 2005*, pages 842—847, Seville, Spain, December 2005. IEEE

[8] Greg Welch and Gary Bishop. An introduction to the Kalman filter. http://www.cs.unc.edu/~welch/kalman/, 2001, ACM SIGGRAPH 2001

[9] Arthur Conley and Mario E. Salgado. Gramian based interaction measure. In *Proceedings of the 39<sup>th</sup> IEEE Conference on Decision and Control*, Sydney, Australia, December 2000. IEEE

#### Authors:

Dipl.-Ing. Peter Hilgers
University of Freiburg – IMTEK
Department of Microsystems Engineering
Georges-Köhler-Allee 078
79110 Freiburg

Phone: +49 761 2037305 Fax: +49 761 2037439

E-mail: Peter.Hilgers@imtek.de

Prof. Dr.-Ing. Christoph Ament TU Ilmenau Institute for Automation and Systems Engineering PF 100565 98684 Ilmenau

Phone: +49 3677 692814 Fax: +49 3677 691434

E-mail: Christoph.Ament@TU-Ilmenau.de